

## BUILDING SILICONE



### PROPERTIES:

PRONOVA Building Silicone is a neutral cure (alkoxy), highly-elastic silicone sealant for connection and expansion joints both indoors and outdoors. Very good adhesion on practically all typical building substrates and materials (e.g. wood, metal, masonry, plaster, cementitious materials, glass, aluminium and some plastics). Outstanding workability.

### AREAS OF APPLICATION:

Ideal for connection and expansion joints in construction and installation applications, such as on balconies, patios and windows (metal, wood or plastic frames) and for sealing joints between concrete components and façade elements.

### PRODUCT ADVANTAGES:

- ▶ Neutral-curing
- ▶ Permanently elastic
- ▶ Very good adhesion on many building materials
- ▶ Non-corrosive to metals
- ▶ Quick skin formation and complete hardening
- ▶ UV and weather resistant
- ▶ Low odour

### TECHNICAL INFORMATION:

|                               |   |
|-------------------------------|---|
| Raw material base:            | Silicone-polymer, neutral cure            |
| Shore A hardness:             | Approx. 25 (±3)                           |
| Density:                      | Approx. 1.00 g/cm <sup>3</sup> (±0.02)    |
| Temperature resistance:       | -40 °C to +150 °C                         |
| Application temperature:      | +5 °C to +40 °C                           |
| Curing time:                  | Approx. 2 to 3 mm/24 h <sup>(1)</sup>     |
| Skin formation time:          | Approx. 10 to 15 minutes <sup>(1)</sup>   |
| Admissible total deformation: | Approx. 25 %                              |
| Permissible joint width:      | 5-25 mm                                   |
| Standards and tests:          | EN 15651-1: F-EXT-INT-CC<br>EN 15651-2: G |

<sup>(1)</sup> Depends on the temperature and air humidity (data determined at 20 °C/60 % rh).

## PREPARATION OF SUBSTRATE:

Substrates and bonding surfaces must be solid, clean and free of dust, oil and grease. Use a cutter (e.g. PRONOVA Joint Sealant Removal Tool) to carefully remove any residual silicone. In the case of problematic substrates, it is essential to pre-treat the bonding surfaces with a silicone primer (e.g. PRONOVA Joint Primer). To avoid three-sided adhesion and in the case of deep joints, fill the joints first with a PRONOVA PE backer rod. For perfect results, stick self-adhesive masking tape along the joint edges.

## PROCESSING AND APPLICATION:

Cut open the cartridge above the screw thread. Cut off the end of the clip nozzle to suit the desired joint width and screw the nozzle into place. Using a standard cartridge gun, fill the joint evenly with PRONOVA Building Silicone, without any gaps or cavities. Before a skin starts to form, smooth the joint using a smoothing agent (e.g. PRONOVA Joint Perfect) and a suitable tool (e.g. PRONOVA Joint Champion). Remove the masking tape immediately and smooth the joint again if necessary.

## CLEANING:

Fresh residues of uncured PRONOVA Building Silicone can be removed with spirit or a turpentine substitute. The same applies for cleaning the tools.

Hardened sealant can only be removed mechanically, using a suitable cutting tool (e.g. PRONOVA Joint Sealant Removal Tool).

## STORAGE:

Store in cool, dry, frost-free conditions. If stored properly in its unopened original container, PRONOVA Building Silicone has a shelf life of up to 18 months. Observe the shelf life date on the cartridge.

## DISPOSAL:

Only send completely empty packaging for recycling. The hardened product can be disposed of as household waste/household-type commercial waste. Observe the local regulations when disposing of waste.

## IMPORTANT INFORMATION:

The product is not suitable for underwater applications or for building aquariums. Do not use in areas that come into direct contact with food-stuffs. Do not use on natural stone/marble, or in underwater applications. Bonding-resistant materials such as Teflon®, PP, PE or substrates containing bitumen or tar are not suitable as bonding surfaces. Since there is a very large number of possible applications, carry out your own tests to ensure material compatibility, if in doubt.

Before applying the product, read the safety instructions on the cartridge and the details in the safety data sheet. The safety data sheet can be found at [www.pronova-dichtstoffe.de](http://www.pronova-dichtstoffe.de).

## PACKAGING:

|            |  |
|------------|--|
| Package:   | 300 ml cartridge   |
| Packaging: | 12 pieces/box  |
| Colours:   | Transparent, White, Grey, Anthracite, Black, Brown, Deep brown |

The details provided in this technical information sheet are based on intensive application tests in the laboratory and in practice and are intended as guideline values and recommendations. The guideline values do not represent any guarantee or assurance. The responsibility for using the material in each case lies with the person using it. Since there are many different materials and the working conditions lie outside our sphere of influence, we recommend that you carry out your own tests, if in doubt.

Further information is available by telephone: 00 800 / 63333782 (free of charge for landline calls from Germany, Austria, Switzerland and The Netherlands).

The publication of this technical data sheet renders all previous editions of this data sheet void.

## PRONOVA DICHTSTOFFE GMBH & CO. KG

Rudolf-Diesel-Strasse 12 • 55543 Bad Kreuznach • Germany  
Telephone +49 671 920015-0 • Fax +49 671 920015 5020  
[info@pronova-dichtstoffe.de](mailto:info@pronova-dichtstoffe.de) • [www.pronova-dichtstoffe.de](http://www.pronova-dichtstoffe.de)

